

SECTION: 1.1 PRODUCT IDENTIFICATION

Product Name: Coffee Oil **Botanical Name:** Coffee arabica

INCI Name: Coffee Arabica seed oil
Product Use: Personal Care Formulations

CAS#: 8001-67-0 Country of Origin: Brazil

SECTION: 1.2 COMPANY IDENTIFICATION

Company: Saffire Blue Inc.

1444 Bell Mill Road

Tillsonburg, ON N4G4G9 Canada

Tel: 519-286-0295

24 HOUR EMERGENCY TELEPHONE NUMBER: (613)-996-6666 CANUTEC

SECTION: 2. COMPOSITION / INFORMATION INGREDIENTS

Chemical NameCoffee Oil
CAS Number
8001-67-1

Main components: linoleic, palmitic acid, stearic acid, oleic acid, sterols

SECTION: 3. HAZARDS IDENTIFICATION

Human Health: Not expected If used properly.

SECTION: 4. FIRST AID MEASURES

Eye Contact: Irrigate with water immediately, continue flushing eyes with water for 15 minutes.

Seek medical attention if irritation persists.

Inhalation: Remove to fresh air. No adverse effects due to inhalation are expected.

Ingestion: No adverse effects due to ingestion are expected.

Skin Contact:

No adverse effects due to skin contact are expected. Wash with soap and plenty of

water.

SECTION: 5. FIRE FIGHTING MEASURES

Flash Point: 323°C

Extinguishing media: Carbon Dioxide, dry chemical or foam.

DO NOT USE direct water jet on burning material.

Special Procedures: Determine the need to evacuate or isolate the area according to

your local emergency plan. Do not use water.

Unusual Firefighting Hazards: None identified.

Protective Equipment: Self-contained breathing apparatus and protective clothing should

be worn when fighting fires involving essential oils or chemicals.

Combustion Product: Carbon Monoxide, Carbon Dioxide with incomplete combustion.

SECTION: 6. ACCIDENTAL RELEASE MEASURES

Personal Precautions:

Use of self-contained breathing apparatus is recommended for any

major chemical spill. Refer also to section 8.

Safety Precautions: Eliminate all ignition sources. Ventilate area. Determine the need to



Evacuate or isolate the area according to your local emergency plan.

Keep away from drains, surface and ground water. Report spills to

appropriate Authorities if required.

Methods For Cleaning Up: Contain and collect with inert absorbent material and place in

suitable container for disposal. Comply with all federal, state, and local regulation. Wipe small spills with cloth. Clean with hot water

and detergent.

SECTION: 7. HANDLING AND STORAGE

Handling: Avoid inhalation and contact with skin and eyes. Good personal

hygiene practices should be used. Wash after any contact, before breaks and meals, and at the end of the work period. Contaminated

clothing and shoes should be cleaned before re-use.

Storage: Containers should be kept closed in order to minimize

contamination. Store in a cool, dry, well ventilated place protected from light. Keep from extreme heat and from freezing conditions and away from all sources of ignition. Make sure the material is

not exposed to substances listed as: "Materials to Avoid".

SECTION: 8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Eyes Protection: The use of safety glasses is recommended. If a material is to be

handled in a manner where splashing may occur, the use of splash

goggles or face shield is recommended.

Respiratory Protection: In well- ventilated areas, respiratory protection is not normally

required.

Protective Gloves: Using chemical resistant gloves is recommended. **Protective Clothing:** Using chemical resistant clothing is recommended.

Protective Equipment: An eyewash fountain and / or safety shower should be available in

the work area. Acceptable industrial hygiene practices should be

maintained.

SECTION: 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Brown to dark brown liquid **Odor:** Roasted coffee aroma

Solubility: Roasted coffee ard Insoluble in water

Moisture, %: < 2.0

Environmental Precautions:

Density: $0.92 - 1.2 \text{ g/ml} @ 25^{\circ}\text{C}$

Melting Point: 4 - 10°C

Acid Value: < 5.0 mg KOH/g **Peroxide Value:** < 10.0 meq/kg

Iodine Value:84 - 90Viscosity at 25°C (CP):< 300</th>Unsaponifiable Matter (%)< 8.0%</th>

SECTION: 10. STABILITY AND REACTIVITY

Stability: Chemically stable through time.

This material presents no significant reactivity hazard.



Conditions to Avoid: None

Materials to Avoid: Strong oxidizing agents.

Hazardous Polymerization: Will not occur.

Hazardous Combustion or

Decomposition Products: Smoke, carbon monoxide and carbon dioxide.

SECTION: 11. TOXICOLOGICAL INFORMATION

Inhalation: No adverse affects are expected.

Skin Contact: Adverse skin effects should be prevented by normal care and

personal hygiene.

Eye Contact: May irritate eyes.

Ingestion: No adverse affects are expected.

Medical Conditions Aggravated

by exposure:

Chronic Toxicity:

No adverse affects are expected.

No adverse affects are expected.

Carcinogenicity Data: None of the components of this material are listed as a carcinogen.

Reproductive Toxicity: No adverse effects on reproduction are known.

Acute Toxicity Values: No data is currently available.

SECTION: 12. ECOLOGICAL INFORMATION

Ecotoxicity: This product will sit on the soil and water surface and is expected to be biodegradable

Mobility: Low mobility into soil.

Persistence and degradable: Expected to be biodegradable

SECTION: 13. DISPOSAL CONSIDERATION

Dispose in accordance with local, provincial and federal regulations. Check with disposal expert to ensure compliance.

SECTION: 14. TRANSPORT INFORMATION

Customs rate code: Not allocated. UN No: Not allocated. Packing group: Not allocated. **Label Name:** Roasted Coffee Oil **DOT Classification:** Not regulated. **Land ADR/RID Class:** Not regulated. Not regulated. **Maritime IMDG Class: Air ICAO-IT & IATA-DGR Class:** Not regulated.

SECTION: 15. REGULATORY INFORMATION

Classification: N/A
Hazard symbol: N/A
Risk phrases: N/A
Safety phrases: N/A

SECTION: 16. OTHER INFORMATION

Revision Date: September 24, 2013



SECTION: 17. DISCLAIMER

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CERTIFICATE OF ANALYSIS

Product: Coffee Oil

Lot No.: 11206-A11, B11, C11, D11, E11

Best before: March, 2016

Store in air tight container; in a cool dry area; away from direct

sunlight.

<u>Properties</u> <u>Specifications</u> <u>Results</u>

Appearance: Brown to dark brown liquid Complies

Odor: Characteristic roasted, pleasant Complies

Solubility: Insoluble in water. Complies

Density, g/ml: 0.92 - 1.20 g/ml 0.9440

Moisture, % < 2.0% 0.43%

Iodine Value: 84 - 90 Complies

Acid Value, g/100 < 5.0 2.48

Peroxide Value, mEq/kg <10.0 Complies

Palmitic Acid: 30 – 36 % Complies

Linoleic Acid 40 – 46 % Complies

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