MATERIAL SAFETY DATA SHEET MICA

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

| TRADE NAME: | | MICA | | |
|----------------------|---|--|--|--|
| CHEMICAL CLASS: | | Naturally occuring mineral. | | |
| APPLICATIONS: | | Oil well drilling fluid additive. Lost circulation material. | | |
| EMERGENCY TELEPHONE: | | 281-561-1600 | | |
| SUPPLIER: | Saffire Blue, Inc. 1444 Bell Mill Road Tillsonburg, ON N4G 40 Tel: 519-286-0295 Toll Free: 877-248-1115 | | | |

2. COMPOSITION, INFORMATION ON INGREDIENTS

| INGREDIENT NAME: | CAS No.: | CONTENTS : | EPA RQ: | TPQ: |
|-----------------------------|------------|------------|---------|------|
| Silica, crystalline, quartz | 14808-60-7 | 1-5 % | | |
| Mica | 12001-26-2 | 95-100 % | | |
| | | | | |

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW:

CAUTION! MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION. Avoid contact with eyes, skin and clothing. Avoid breathing airborne product. Keep container closed. Use with adequate ventilation. Wash thoroughly after handling.

This product is a/an gray powder. Slippery when wet. A nuisance dust.

ACUTE EFFECTS:

HEALTH HAZARDS, GENERAL:

Particulates may cause mechanical irritation to the eyes, nose, throat and lungs. Particulate inhalation may lead to pulmonary fibrosis, chronic bronchitis, emphysema and bronchial asthma. Dermatitis and asthma may result from short contact periods.

- **INHALATION:** May be irritating to the respiratory tract if inhaled.
- **INGESTION:** May cause gastric distress, nausea and vomiting if ingested.

SKIN: May be irritating to the skin.

EYES: May be irritating to the eyes.

CHRONIC EFFECTS:

CARCINOGENICITY:

IARC: Not listed. OSHA: Not regulated. NTP: Not listed.

ATTENTION! CANCER HAZARD. CONTAINS CRYSTALLINE SILICA WHICH CAN CAUSE CANCER. Risk of cancer depends on duration and level of exposure.

IARC Monographs, Vol. 68, 1997, concludes that there is sufficient evidence that inhaled crystalline silica in the form of quartz or cristobalite from occupational sources causes cancer in humans. IARC classification Group 1.

ROUTE OF ENTRY:

Inhalation. Skin and/or eye contact.

TARGET ORGANS:

Respiratory system, lungs. Skin. Eyes.

4. FIRST AID MEASURES

| GENERAL: | Persons seeking medical attention should carry a copy of this MSDS with them. |
|-------------|---|
| INHALATION: | Move the exposed person to fresh air at once. Perform artificial respiration if breathing has stopped. Get medical attention. |
| INGESTION: | Drink a couple of glasses water or milk. Do not give victim anything to drink of he is unconscious. Get medical attention. |
| SKIN: | Wash skin thoroughly with soap and water. Remove contaminated clothing. Get medical attention if any discomfort continues. |
| EYES: | Promptly wash eyes with lots of water while lifting the eye lids. Continue to rinse for at least 15 minutes. Get medical attention if any discomfort continues. |

5. FIRE FIGHTING MEASURES

| AUTO IGNITION TEMP. (°F): | N/D |
|--------------------------------|-----|
| FLAMMABILITY LIMIT - LOWER(%): | N/D |
| FLAMMABILITY LIMIT - UPPER(%): | N/D |

EXTINGUISHING MEDIA:

This material is not combustible. Use extinguishing media appropriate for surrounding fire.

SPECIAL FIRE FIGHTING PROCEDURES:

No specific fire fighting procedure given.

UNUSUAL FIRE & EXPLOSION HAZARDS:

No unusual fire or explosion hazards noted.

HAZARDOUS COMBUSTION PRODUCTS:

This material is not combustible.

6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS:

Wear proper personal protective equipment (see MSDS Section 8).

SPILL CLEAN-UP PROCEDURES:

Avoid generating and spreading of dust. Shovel into dry containers. Cover and move the containers. Flush the area with water. Do not contaminate drainage or waterways. Repackage or recycle if possible.

7. HANDLING AND STORAGE

HANDLING PRECAUTIONS:

Avoid handling causing generation of dust. Wear full protective clothing for prolonged exposure and/or high concentrations. Eye wash and emergency shower must be available at the work place. Wash hands often and change clothing when needed. Provide good ventilation. Mechanical ventilation or local exhaust ventilation is required.

STORAGE PRECAUTIONS:

Store at moderate temperatures in dry, well ventilated area. Keep in original container.

8. EXPOSURE CONTROLS, PERSONAL PROTECTION

| | | OSHA PEL: | ACGIH TLV: | OTHER: | |
|-----------------------------|------------|------------|------------|------------|-----------|
| INGREDIENT NAME: | CAS No.: | TWA: STEL: | TWA: STEL: | TWA: STEL: | UNITS: |
| Silica, crystalline, quartz | 14808-60-7 | * | 0.1 | | mg/m3 |
| | | | _ | | resp.dust |
| Mica | 12001-26-2 | 20 | 3 | | mg/m3 |
| | | mppcf * | | | total |
| | | | | | dust |

INGREDIENT COMMENTS:

* OSHA PELs for Mineral Dusts containing crystalline silica are 10 mg/m3 / (% SiO2+2) for quartz and 1/2 the calculated quartz value for cristobalite and tridymite. * mppcf = millions of particles per cubic foot of air.

PROTECTIVE EQUIPMENT:



ENGINEERING CONTROLS:

Use appropriate engineering controls such as, exhaust ventilation and process enclosure, to reduce air contamination and keep worker exposure below the applicable limits.

- **VENTILATION:** Supply natural or mechanical ventilation adequate to exhaust airborne product and keep exposures below the applicable limits.
- **RESPIRATORS:** Use at least a NIOSH-approved N95 half-mask disposable or reuseable particulate respirator. In work environments containing oil mist/aerosol use at least a NIOSH-approved P95 half-mask disposable or reuseable particulate respirator. For exposures exceeding 10 x PEL use a NIOSH-approved N100 Particulate Respirator.

PROTECTIVE GLOVES:

Use suitable protective gloves if risk of skin contact.

EYE PROTECTION:

Wear dust resistant safety goggles where there is danger of eye contact.

PROTECTIVE CLOTHING:

Wear appropriate clothing to prevent repeated or prolonged skin contact.

HYGIENIC WORK PRACTICES:

Wash promptly with soap and water if skin becomes contaminated. Change work clothing daily if there is any possibility of contamination.

9. PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE/PHYSICAL STATE: Powder, dust.

COLOR: ODOR: SOLUBILITY DESCRIPTION: DENSITY/SPECIFIC GRAVITY (g/ml): BULK DENSITY: VAPOR DENSITY (air=1): VAPOR PRESSURE: Grey. Odorless or no characteristic odor. Insoluble in water. 2.6-2.9 TEMPERATURE (°F): 68 1746 kg/m3 N/A TEMPERATURE (°F):

10. STABILITY AND REACTIVITY

STABILITY: Normally stable.

CONDITIONS TO AVOID:

Not relevant.

HAZARDOUS POLYMERIZATION:

Will not polymerize.

POLYMERIZATION DESCRIPTION:

Not relevant.

MATERIALS TO AVOID:

No incompatible materials noted.

HAZARDOUS DECOMPOSITION PRODUCTS:

No specific hazardous decomposition products noted.

11. TOXICOLOGICAL INFORMATION

TOXICOLOGICAL INFORMATION:

No toxicological data is available for this product.

12. ECOLOGICAL INFORMATION

ECOLOGICAL INFORMATION:

No ecological information is available for this product.

13. DISPOSAL CONSIDERATIONS

WASTE MANAGEMENT:

This product does not meet the criteria of a hazardous waste if discarded in its purchased form. Under RCRA, it is the responsibility of the user of the product to determine at the time of disposal, whether the product meets RCRA criteria for hazardous waste. This is because product uses, transformations, mixtures, processes, etc, may render the resulting materials hazardous.

Empty containers retain residues. All labeled precautions must be observed.

DISPOSAL METHODS:

Recover and reclaim or recycle, if practical. Should this product become a waste, dispose of in a permitted industrial landfill. Ensure that containers are empty by RCRA criteria prior to disposal in a permitted industrial landfill.

14. TRANSPORT INFORMATION

| PRODUCT RQ: | N/A |
|------------------------------------|----------------|
| U.S. DOT: U.S. DOT CLASS: | Not regulated. |
| CANADIAN TRANSPORT: TDGR CLASS: | Not regulated. |
| SEA TRANSPORT: IMDG CLASS: | Not regulated. |
| AIR TRANSPORT: ICAO CLASS: | Not regulated. |

15. REGULATORY INFORMATION

| REGULATORY STATUS OF INGREDIENTS: | | | | | | |
|---|---|---|----------------|------------------|------------------|-------------------------------------|
| NAME: | CAS No: | | | | SARA 313: | |
| Silica, crystalline, quartz Mica | 14808-60-7 12001-26-2 | Yes Yes | No No | No No | No No | Yes Yes |
| | | | | | | |
| US FEDERAL REGULATIONS: | | | | | | |
| WASTE CLASSIFICATION: | Not a hazardous | waste by U | J.S. RCRA cı | iteria. See Sect | ion 13. | |
| REGULATORY STATUS: | This Product or its components, if a mixture, is subject to following regulations (Not meant to be all inclusive - selected regulations represented): | | | | | |
| | SECTION 313: 7 requirements of S Act of 1986 and | Section 31 | 3 of Title III | | | the reporting nd Reauthorization |
| | SARA 311 Categ 1: Immediate (Ad 2. Delayed (Chro The components chemical registric | cute) Healt onic) Healt of this pro | h Effects. | d on or are exer | npt from the fol | lowing international |
| | TSCA (U.S.) | | | | | |
| STATE REGULATIONS: | | | | | | |
| STATE REGULATORY STATUS: | This product or in be all inclusive - | | | | o following regu | ulations (Not meant to |
| | Illinois Right-to- Pennsylvania Rig New Jersey Righ | ght-to-Kno | | | | |
| CANADIAN REGULATIONS: LABELS FOR SUPPLY: | | | | | | |
| | | | | | | |

 REGULATORY STATUS:
 This Material Safety Data Sheet has been prepared in compilance with the Controled Product Regulations.

 Canadian WHMIS Classification: D2A - Other Toxic Effects: Very Toxic Material

 16. OTHER INFORMATION

| NPCA HMIS HAZARD INDEX: FLAMMABILITY: REACTIVITY: NPCA HMIS PERS. PROTECT. INDEX: | * 1 Slight Hazard 0 Minimal Hazard 0 Minimal Hazard E - Safety Glasses, Gloves, Dust Respirator |
|--|--|
| USER NOTES: | N/A = Not applicable N/D = Not determined |
| INFORMATION SOURCES: | OSHA Permissible Exposure Limits, 29 CFR 1910, Subpart Z, Section 1910.1000, Air Contaminants. |
| | ACGIH Threshold Limit Values and Biological Exposure Indices for Chemical Substances and Physical Agents (latest edition). |
| | Sax's Dangerous Properties of Industrial Materials, 9th ed., Lewis, R.J. Sr., (ed.), VNR, New York, New York, (1997). |
| | IARC Monographs on the Evaluation of the Carcinogenic Risk of Chemicals to Humans, Silica, Some Silicates, Coal Dust, and para-Aramid Fibrils, Vol. 68, World Health Organization, Lyon, France, 1997. |
| PREPARED BY: | Sam Hoskin |
| REVISION No./Repl. MSDS of: | 1 / June 3, 1996 |
| MSDS STATUS: | Approved. |
| DATE: | June26, 1998 |
| | |

DISCLAIMER:

MSDS furnished independent of product sale. While every effort has been made to accurately describe this product, some of the data are obtained from sources beyond our direct supervision. We cannot make any assertions as to its reliability or completeness; therefore, user may rely on it only at user's risk. We have made no effort to censor or conceal deleterious aspects of this product. Since we cannot anticipate or control the conditions under which this information and product may be used, we make no guarantee that the precautions we have suggested will be adequate for all individuals and/or situations. It is the obligation of each user of this product to comply with the requirements of all applicable laws regarding use and disposal of this product. Additional information will be furnished upon request to assist the user; however, no warranty, either expressed or implied, nor liability of any nature with respect to this product or to the data herein is made or incurred hereunder.